How-to Construct a Techno CNC Router System

**STEP 1** CHOOSE A ROUTER MODEL

- **Premium Class**
- **LC Series**
- **LC Tabletop Series**
- **LC”X” Series**

**STEP 2** CHOOSE A SPINDLE

- **Manual**
- **Automatic Tool Changer**

**STEP 3** FIXTURING METHOD

- **Vacuum**
- **Mechanical**

**STEP 4** CHOOSE A SOFTWARE PACKAGE

- **Market-based**

**STEP 5** CHOOSE YOUR CNC ACCESSORIES

- **Coolant**
- **Tooling**
- **4th Axis**
- **Clamps**
- **Computer**
- **2D & 3D Digitizers**
- **3D Laser Scanner**
- **Dust Collector**
- **Aggregates**
- **Techno Vision**
- **Oscillating/Tangential Knife**

Additional Questions:

- Footprint
- Work Envelope
- Power and Production Volume
- Application(s)
- Horse Power
- rpm
- Electrical Requirements
- Work-Holding Devices
- Manual Clamps
- Does your application require a vacuum table for workpiece holddown?
- Woodworking
- Signage
- Prototyping
- Modelmaking
- Other
- Nesting parts
- 4th axis, rev. eng. router bits, etc.
- Are you cutting metal and require a coolant system?
- Do you need to turn or index your parts?
- Do you need to reverse-engineer parts?

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