

## DUST COLLECTION SYSTEM

- Keeps machine and shop areas clean from dust and chips
- 1 hp, 120/220V, 12.6/6.3A
- 610 cubic feet/minute draw
- One 4"/10' intake hose
- Two-bag system for separating and filtering debris
- Stand with casters included

CATALOG NUMBER H24P00-VAC1



## VACUUM SHROUDS

- Collects dust particles from machining of woods and plastics
- Eliminates costly cleanup time
- Protects machine and work area
- 1.5" nylon brushes around perimeter
- Easy on / off for tool changes
- Porter Cable Vacuum Shroud accepts 3" ID vacuum hose
- Variable High-Speed Router Vacuum Shroud accepts 1.25" ID vacuum hose

### CATALOG NUMBERS

Porter Cable  
Vacuum Shroud: **H24X30-SHROUD003**

Variable High-Speed Router  
Vacuum Shroud: **H24X30-SHROUD001**



Vacuum Shroud  
for Porter Cable 3.25 hp Router



Vacuum Shroud  
for Variable High-Speed Router

## Cable Carrier Kits

All kits include mounting brackets and flexible track.

- Cable Carrier Kit (Model 130) ..... **HX3500-CCKIT1**
- Cable Carrier Kit (Models 027, 040, 054 and 067) ..... **HX3500-CCKIT2**
- Cable Carrier Kit (Model 015) ..... **HX3500-CCKIT3**
- Cable Carrier Kit (Model Servo DaVinci) ..... **HX3500-CCKIT4**

### CATALOG NUMBERS



## Touch and Go Kit

Includes joystick, touch pad for tool length calibration and toolbreak-resume software. Requires a joystick port on a PC.

**CATALOG NUMBER: HX3500-TNGKIT1**



## HARDWARE KIT

Includes far-end limit switches, servo system fuses, 3/4" plastic hole plugs, M6 oval and square nuts, and an assortment of M6 socket head cap screws from 10 mm up to 30 mm in length. For use on aluminum T-slot table beds.

**CATALOG NUMBER HX3500-HWKIT1**



## Machine Lubrication Kit

- Grease and oil ..... **CATALOG NUMBER H90Z00-LUBEKIT2**



## Automatic Spindle Control

- 120V Servo Relay Box  
Switches 120V AC outlet from program control ..... **CATALOG NUMBERS H26T60-SRVRELAY**
- Inverter Relay Box  
Turns spindle inverter on/off from program control ..... **H26T60-INVRELAY**
- 120V Stepper Relay Box  
Switches 120V AC outlet from program control ..... **H26T60-RELAYBOX**



## Gas Shock Counterbalance

Counterbalances the load from heavy spindles and extends ball screw life

- Gas shock assembly (125mm height tables) ..... **CATALOG NUMBER H24X20-GS125MM**
- Gas shock assembly (200mm height tables) ..... **H24X20-GS200MM**
- Gas shock assembly (300mm height tables) ..... **H24X20-GS300MM**
- Gas shock assembly (500mm height tables) ..... **H24X20-GS500MM**

