



These double-edge tools are designed for routing wood and wood composites where upward chip removal, tool rigidity, long life, and high-quality finish is desired.

Primary usage:

Wood and wood composites

Secondary usage:

Plastics

NOTES

* For soft woods

CED Cutting Edge Diameter

CEL Cutting Edge Length

OAL Overall Length

CED tolerance: +.000/- .004

| Catalog Number | CED | CEL | Shank Dia. | OAL | Price |
|-------------------|--------|--------|------------|--------|----------|
| H25N22-008080432 | 1/8" | 1/2" | 1/4" | 2" | \$ 21.60 |
| H25N22-010080432 | 5/32" | 1/2" | 1/4" | 2" | \$ 22.70 |
| H25N22-010080440 | 5/32" | 1/2" | 1/4" | 2-1/2" | \$ 17.95 |
| H25N22-012120440 | 3/16" | 3/4" | 1/4" | 2-1/2" | \$ 21.40 |
| H25N22-014120432 | 7/32" | 3/4" | 1/4" | 2" | \$ 16.55 |
| H25N22-014160440 | 7/32" | 1" | 1/4" | 2-1/2" | \$ 17.45 |
| H25N22-016120440 | 1/4" | 3/4" | 1/4" | 2-1/2" | \$ 21.40 |
| H25H22-016140440* | 1/4" | 7/8" | 1/4" | 2-1/2" | \$ 19.05 |
| H25N22-016160440 | 1/4" | 1" | 1/4" | 2-1/2" | \$ 23.40 |
| H25N22-016180448 | 1/4" | 1-1/8" | 1/4" | 3" | \$ 21.20 |
| H25N22-018160540 | 9/32" | 1" | 5/16" | 2-1/2" | \$ 31.65 |
| H25N22-020180548 | 5/16" | 1-1/8" | 5/16" | 3" | \$ 31.65 |
| H25N22-020160848 | 5/16" | 1" | 1/2" | 3" | \$ 59.90 |
| H25N22-024180648 | 3/8" | 1-1/8" | 3/8" | 3" | \$ 31.65 |
| H25H22-024180648* | 3/8" | 1-1/8" | 3/8" | 3" | \$ 31.65 |
| H25N22-024200648 | 3/8" | 1-1/4" | 3/8" | 3" | \$ 33.75 |
| H25N22-024200848 | 3/8" | 1-1/4" | 1/2" | 3" | \$ 57.90 |
| H25N22-028160848 | 7/16" | 1" | 1/2" | 3" | \$ 50.70 |
| H25N22-032180848 | 1/2" | 1-1/8" | 1/2" | 3" | \$ 50.70 |
| H25H22-032180848* | 1/2" | 1-1/8" | 1/2" | 3" | \$ 50.70 |
| H25N22-032200856 | 1/2" | 1-1/4" | 1/2" | 3-1/2" | \$ 63.40 |
| H25N22-032240856 | 1/2" | 1-1/2" | 1/2" | 3-1/2" | \$ 70.40 |
| H25H22-032260856* | 1/2" | 1-5/8" | 1/2" | 3-1/2" | \$ 52.80 |
| H25N22-032320864 | 1/2" | 2" | 1/2" | 4" | \$ 77.40 |
| H25N22-034180848 | 17/32" | 1-1/8" | 1/2" | 3" | \$126.70 |

High-Speed Steel, Plastic Bit, O-Flute Straight



These O flute tools were developed for cutting softer, more flexible plastics. Single-edge for faster feed rates. Double-edge for smoother finish.

Primary usage:

ABS, polycarbonate, polystyrene and some PVC plastics

Secondary usage:

Other plastics

| | Catalog Number | CED | CEL | Shank Dia. | OAL | Price |
|--------------------|-------------------|--------|--------|------------|---------|---------|
| Single Edge | H25S16-008080432 | 1/8" | 1/2" | 1/4" | 2" | \$ 8.55 |
| | H25S16-012100432 | 3/16" | 5/8" | 1/4" | 2" | \$ 6.80 |
| | H25S16-016120434 | 1/4" | 3/4" | 1/4" | 2-1/8" | \$ 6.00 |
| | H25S16-016160438 | 1/4" | 1" | 1/4" | 2-3/8" | \$ 6.70 |
| | H25S16-016120452^ | 1/4" | 3/4" | 1/4" | 3-1/4" | \$ 7.85 |
| | H25S16-024160648 | 3/8" | 1" | 3/8" | 2-1/2" | \$ 9.35 |
| | H25S16-024160656^ | 3/8" | 1" | 3/8" | 3-1/2" | \$11.20 |
| | H25S16-032200844 | 1/2" | 1-1/4" | 1/2" | 2-3/4" | \$13.40 |
| Double Edge | H25S26-012100432 | 3/16" | 5/8" | 1/4" | 2" | \$ 6.80 |
| | H25S26-016120434 | 1/4" | 3/4" | 1/4" | 2-1/8" | \$ 8.95 |
| | H25S26-016160438 | 1/4" | 1" | 1/4" | 2-3/8" | \$ 7.60 |
| | H25S26-016120452^ | 1/4" | 3/4" | 1/4" | 3-1/4" | \$ 8.55 |
| | H25S26-016120460 | 1/4" | 3/4" | 1/4" | 3-3/4" | \$ 9.30 |
| | H25S26-016320452 | 1/4" | 2" | 1/4" | 3-1/4" | \$12.40 |
| | H25S26-024160640 | 3/8" | 1" | 3/8" | 2-1/2" | \$10.80 |
| | H25S26-024160656^ | 3/8" | 1" | 3/8" | 3-1/2" | \$12.65 |
| H25S26-032200844 | 1/2" | 1-1/4" | 1/2" | 2-3/4" | \$13.55 | |

NOTES

CED Cutting Edge Diameter

CEL Cutting Edge Length

OAL Overall Length

^ These tools are designed and toleranced for air routers with guide bushing; CED: +.000/- .008

CED tolerance: ±.005 except as noted