

CNC Production Center



CATALOG NUMBER

For 5' x 8' travel

HX33VBM48 96010

Gantry Clearance-

0 7.5" (6.8" Z travel)

3 12" (10.8" Z travel)

5 20" (18.7" Z travel)

For 4' x 4' travel

HX33VBM50 50

Gantry Clearance

0 7.5" (6.8" Z travel)

3 12" (10.8" Z travel)

5 20" (18.7" Z travel)

Frame

0 Closed

1 Open

NOTES: Z-axis travel can be specified independent of gantry clearance 4' x 4' frame available with stepper motor upon request

Techno book of CAD/CAM/CNC

Screw Pitch

05

10

20

5 mm

10 mm

20 mm



CNC Production Center

FEATURES

- Anti-backlash ball screws on all axes
- Aluminum dust cover with Teflon lip seals to provide long-lived protection to internal components
- Rapid speeds up to 700 ipm
- Cutting speeds up to 400 ipm
- 3-axis servo drive
- Heavy duty T-slotted surface

- Optional open frame on 4' x 4' model is suitable for flash trimming, glue dispensing and conveyor belt applications
- Home reference switch with ±0.01 mm repeatability
- Patented bearing guides
- Z-axis travel of 6.8", 10.8" or 18.7"
- Z-axis features magnetic brake to maintain position when power to motor is interrupted
- System includes all the necessary electronics & cables to interface to an IBM compatible PC*

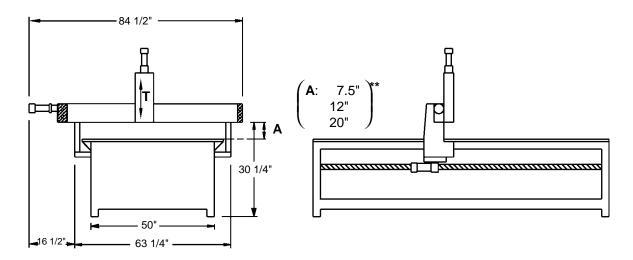


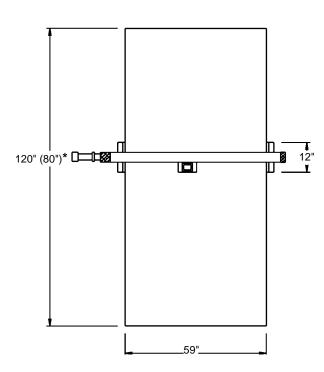
*COMPUTER REQUIREMENTS (Minimum)

- 486-DX33 IBM PC or compatible
- 1 16-bit ISA slot

Techno isel

CNC Production Center





- Numbers in parentheses indicate dimensions of 50 x 50 model.
- "A" dimension indicates Gantry clearance

SPECIFICATIONS	HX33VBM48□96010	HX33VBM50□50005
Travel	5' x 8' (59" x 96")	4' x 4' (50" x 50")
Work Surface Area	59" x 120"	59" x 80"
Repeatability	±0.001"	±0.001"
Positioning Accuracy	±0.004/12" per axis	±0.004/12" per axis
Maximum Z-Axis Load	50 lbs	50 lbs
Rapid Speed	700 in/min	360 in/min
Cutting Speed	400 in/min	200 in/min
Resolution	0.0002"	0.0001"
Table Flatness	0.008"/12"	0.008"/12"